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Child restrainer

The child restrainer (part No. 124 107 004) is made of energy-absorbing steel, covered with cellular plastic backing and foam plastic. The child restrainer is secured to the same mounting as that retaining the seathelt anchors.

To fit

refittine).

- Remove the gear lever console (to make this easier, the drivers seat may first be removed).
- Saw out a relief along the embossing at the rear edge of the console.



 Remove the seat-belt anchors (take care not to mix up the right-hand and left-hand anchors on

 Remove the rear mounting (1) of the gear lever console. Cut an opening in the carpet, using a suitable knife. Remove the stiffening plate (2) of the carpet.



- Refit the rear mounting of the gear lever console. Secure the seat-belt anchors using the bolts supplied with the kit.
- 6. Bolt the gear lever console into place.



 Release the seat-belt anchors and slide the child restrainer between the seat-belt anchors and the floor panel. (Check that the cables in the seatbelt anchors have not been nipped during the fitting work).



8. Tighten the bolts with a torque of 3.5 kgf m.



 Fit the cover to the opening in the gear lever console. Fit the cover flush with the bottom edge of the console (see arrow). Mark off and drill two 3.5 mm dia. holes. Use the black screws to secure the cover to the console.



Child safety seat

The child safety seat (Biltex Maxi, part No. 124 108 002, Klippan part No 124 110 008) fits onto the co-driver's seat, with its back against the facia. The fittings are designed so that the seat can easily be fitted to and removed from the car.

The seat cover is removable to facilitate washing.



To fit

 Attach the two side mountings on the child seat to the front passenger seat's front mountings. Loosen the Allen screws with an Allen key and insert the fitting between the floor member and the seat frame. Check that the belt is as near to the front edge of the seat as possible.



- The child's seat belt for floor attachment runs backwards and should be threaded between the seat and squab of the front passenger seat and then attached to the floor immediately behind the rear edge of the front passenger seat. Mark the point on the floor.
- Raise the carpet and drill a 12 mm hole in the floor panel.
- 4. Apply anti-rust oil around the hole.
- 5. Fit the bolt, washer and nut.
- When the seat is not fitted in the car, blank off the hole in the floor with rubber plug 82 06 096(10).



Sunroof

This sunroof (part No. 105 400 006) is designed for \$ Saab 90 cars which are not equipped with a sunroof as standard. The sunroof is made of shatter-proof, smoke-coloured glass.

In some countries, the relevant authorities must be informed after a car has been fitted with a sunroof.

Fitting the sunroof

 Place a dust sheet over the front seats. Place the template on the roof of the car with the front line 320 mm from the rear edge of the rubber moulding at the top of the windshield.



 Make sure that the template is central between the sides of the roof and tape it in position. Drill a hole for the saw.



Insert the saw blade in the hole and cut carefully along the line.



 Remove the template and clean away the swarf using a compressed air line.
 Brush rustproofing agent onto the bare metal surfaces.

Cut away the rough edges on the inside of the roof. Cut the roof lining away along a line 5 mm away from the saw cut as shown in the picture.



Fit the sealing strip along the flange of the sunroof.



 Apply silicone compound to the groove along the inside of the sealing strip.



 Fit the sunroof into the roof of the car, with the handle towards the rear.

Fit the internal surround, with the joint towards the rear of the car. Tighten the screws evenly all round, starting from the centre.



 Press in the moulding which conceals the screws in the sunroof surround.

Check that the catch mechanism is working properly.

Clean out the inside of the car.



Radio and loudspeakers

In Saab 90 cars, the entire amplification syslem (radio and, where included, the booster/equalizer) is mounted in an accessory console (part No. 204 4490 001) and facia panel (part No. LMD 204 607 006, RMD 204 608 004). The speakers fit into the door panels and provision has also been made for speakers to be fitted in the



Fitting the aerial

Clarion products are disigned for aerials with an aerial cable impedance of 50 ohm. The Saab 50-ohm aerial has part No. 204 322 002.

Philips radios require aerials with an aerial cable impedance of 130 ohm. The Saab 130-ohm aerial has part No. 204 321 004.

- Remove the rubber plug for the aerial; Scrape away the paint around the hole (about 5 mm) on the underside and apply anti-corrosion agent. Fit the nerial and line it up.
- Run the aerial lead to the socket in the radio.

 Important during fitting
- Check that the aerial mounting makes good contact with the body of the car.
- To prevent corrosion, remember to apply rustproof-
- ing agent around the hole before the aerial is fitted.

 To prevent interference, avoid running the aerial
- To prevent interference, avoid running the aeris lead close to other cables in the electrical system.



Fitting the door speakers

Maximum depth of speakers: 45 mm.

- I. Mark out the position of the speaker and cut the
 - 2. Fit the plate nuts to the door trim panel.



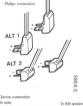
- 3. Fit the grommets to the front edge of the door and the door frame.
- 4. Thread the speaker leads out through the grommet in the door and fit the protective hose onto the leads.



- 5. Thread the leads into the interior. (On the lefthand side through the grommet for the choke cable and on the right-hand side through the cable harness grommet).
- 6. Fit the mounting frame.

- 7. Connect the speaker and secure it in position (B8 x 16 mm screws).

- 8. Press the grille into place.
- 9. Cut the leads to a suitable length and fit connectors for the appropriate radio.



Clarion connection

- To radio

To eliminate the risk of vibration due to the speaker magnet touching the window guide rail, a spacer (e.g. part No. 82 47 777) or some type of sealing strip may be fitted to the guide rail.

Fitting the parcel shelf speakers

Provision has been made for fitting extra speakers in the parcel shelf, in addition to those fitted to the doors.

- Open the luggage compartment led and fold down the back seat.
 - Using a knife from the underside, cut an opening along the perforations. Cut out the smaller hole for 120 x 120 mm speakers and cut out the larger hole for oval/rectangular speakers (U.S. version).



- 3. Press the plate nuts into the panel.
- 4. Connect the loudspeaker.



- Fit the frame to the parcel shelf, with the "drip edge" towards the rear of the car.
- Fit the speaker into the frame and tufn it so that the cable connections are towards the front of the car.



- Line up the plate nuts with a suitable pointed tool and secure the speaker and the frame (B8 x 16 mm screws).
- 8. Press the grille into place.
- Thread the speaker leads behind the side trim in the luggage compartment and under the seat.
- Mark the right-hand and left-hand speaker leads, using tape, for instance.
- Remove the kick-plates on the right-hand side.
- Run the speaker leads under the carpet up to the bulkhead and then to the radio socket.
 Refit the kick plates.
- 14. Raise the back seat.
- Cut the leads to a suitable length and fit the connectors for the appropriate radio.



Connections for Clarion radios.



Connections for Philips radios.

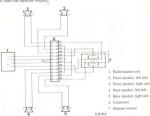
Balance control

If more than two speakers are fitted, a balance control for regulating the relative volume of the two sets of speakers should be fitted. When fitting the balance control, refer to the wiring diagram included in the installation kit.

Important during fitting

When a stereophonic system is being fitted, the speakers must be connected in phase. Follow carefully the wiring diagram included with the radio.

Cut the jumper A if the radio has separate outputs



Wiring diagram for balance control (part No. 204 262

Fitting the radio

Secure the rear bracket to the radio.



Secure the support rail to the radio console



Radios with control knob spindles

If necessary, place spacer washers on the knob spindles (the number and thickness depends on the radio). Place the support plate on the radio (if necessary, lock the plate by means of a nut).

Push the radio into place. Fit the two locking tabs (by threading them in on the inside of the panel edge). Fit two washers, fit the nuts and tighten them.

Fit the front panel and decorative frame, if any.

Fit the puts, tighten them and fit the knobs into place.



Radios with integrated front

Fit the mounting frame

Slide the mounting frame into the radio opening: Prise out all metal tabs by means of a screwdriver.



Break away the tabs that cannot be prised out.

See also the fitting instructions for the appropriate radio.



Secure the angle bracket of the radio to the support



Connect the speakers.

Connect the aerial cable

Connect the positive (+) cable of the radio to cable 126 BL of the cigarette lighter. Use connecting lead 85 21 668. This connection must be made across fuse No. 9 and is always live, regardless of the position of the ignition key.

Important

If major power consumers, such as equalizer or booster, are used, a separately fused 2.5 mm' supply cash should be fitted between the battery and the consumer. The earth (ground) cable should have the same cross-sectional area (2.5 mm²) and should be connected to the bulkhead panel, for instance.

Remove the ashtray.

Push in the console under the facia. Secure the rear end of the console to the gear lever console.

Fit the securing screws:

One to the ventilation tunnel.





Two to the underside of the facia.



Extra lamps

Provision has been made on the Saab 90'for fitting two extra lamps to the front bumper.



The extra lamps can be connected to operate simultaneously with the main beam of the standard headlamps, or as fog lamps, in which case they will come on instead of the dipped lights. In the latter case the dimensions must be as follows:

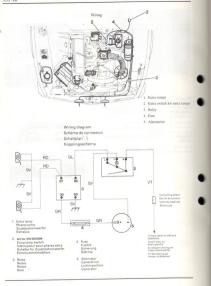
Dimension A must be less than 400 mm.

Dimension B must not exceed the corresponding height of the main headlamp.

Dimension C must be at least 300 mm when the car is unladen.

If the lamps are to be used as fog lamps, 2-point mounting brackets will be required.





Electrical engine heater

The engine heater should be fitted to the right-hand side of the engine block, below the exhaust manifold. The kit for the Saab 90 contains the heater element with a plug-in supply cable incorporating an external socket, and a connecting lead.

Carefully follow the instructions provided with the kit.



Important during titting

 Make sure that the external socket is well earthed (see illustration).

- · When fitting the heating element, seal the thread with sealing tape or the like. · Before pouring the coolant back into the cooling
- system, make sure that it is free from oil and contaminants. If necessary, top up the system with new
- · Pressure test the cooling system. Run the engine and make sure there are no leaks.



A special tool can be made as illustrated to facilitate fitting of the heater.



A kit for fitting a socket inside the passenger compartment for an electric heater inside the car is available as an accessory to the engine heater.

The engine heater can be connected to a timer fitted inside the car or in the engine compartment.

Car heater

The Eberspächer hot air heater B1L burns gasoline. It can be used whether or not the engine is running. The heater is started by means of a timer, which can be set up to 22 hours in advance (the green lamp will flash).

During startup, an indicating lamp lights and the combustion fans start. At the same time, the fuel pump feeds the right amount of fuel into the combustion chamber. The fuel and the air mix and the mixture are ignited by a glow-plug. The burning gases flow through a heat exchanger where a thermostat cuts off the glowplug. Cold air is heated in the heat exchanger and fed via ducts into the car. When the heater turns off, the indicating lamp goes out, and the fans stop automatically once the heater has cooled off.

Technical Specifications

1700 W ± 10 % Heating capacity

Fuel standard gasoline Fuel consumption

40 W + 10 % Power consumption

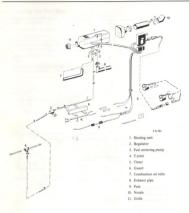
Rated voltage 12 V (operatable between 10

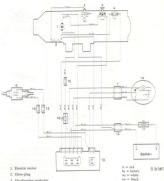
and 14 V)

100 kg/h ± 10 % (at rated Hot air capacity voltage and without back-

Important

- . Take care when cutting the gasoline line. Sharp edges or damaged line may cause air leaks when the T-joint has been attached.
- . The fuel line must not come into contact with the brake lines.
- . The outlet of the fuel metering pump must point upwards to allow any air bubbles to escape.
- · Check that no dirt enters the fuel system and that all connections are completely tight.





- 3. Overheating protector
- 4. Thermostat
- 5. Series resistor
- 6. Fuel metering nump
- 7. 3-pole connector
- 11. Main fuse, 16A
- 12. 2-pole connector
- 13. Regulator
- 14. Timer
- 15. Single-pole connector
- 16. 4A fuse

gn = green

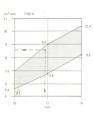
ge = yellow

Measurning the fuel flow

Let the heater run for about 10 minutes and then check the fuel flow as follows:

- Disconnect the white cable from the glow plug.
 Connect a voltmeter between 3 (-) and 4 (+) at
 - 2. Connect a vortmeter between 3 (=) and 4:
 the 6-pole connector of the regulator.
 3 = pole with two brown cables.
 4 = pole with two red cables.
 - Disconnect the fuel line from the underside of the heater.
 Start the heater and measure the fuel collected in a beaker in 2 minutes.
- Check the voltage while the heater is running.

 4. Plot the measured voltage in the graph and check
- that the measured quantity of fuel is within the shaded area. If it is not, see the Service manual.
- Connect the cable to the glow plug.
 Connect the fuel line and tighten the clip.



Tow-bar

Fitting

Tow-bars part No. 117 186 007 and 117 187 005 are designed for towing a trailer with a maximum weight of 1 500 kg. Holes for the securing bolts have already been drilled in the car body, and the kit contains all the

necessary parts.

Scrape away the underseal at the jacking pad and at hole "A".

- Remove the bumpet bracket securing bolts.
- Fit the front bracker (2) and the rear bracket (3) to the tow bar (1).
- Lift the tow bar into place. Fit the angle piece (5), bolts, washers and nut plate (4). Drill a 9 mm dia. hole in the cross-member, using the angle piece (5) as a template, and fit as shown in the figure.
- Fit the protective plate (6) between the jacking pad and the front bracket (2).
- Fit the bolts loosely at first, to facilitate fitting of the tow bar.
 Tighten all bolted joints with the specified
- When a car has had a tow-bar attachement fitted, it is recommended that the rear springs be strengthened by

Maintenance instructions for

To ensure that the tow bar performs satisfactorily, lubricate the ball-end bar with ordinary engine oil once or twice a year.

While oiling, push the ball-end bar in and out several times to allow the oil to penetrate into the tow bar.

Cable harness for trailer

The cable harness (part No. 117 106 005) connects the connector to the ordinary wiring of the car by means of connecting leads. Connect to earth (ground) by means of a cable lug and a self-tapping screw fitted into the body.

N.B.

No holes must be made in the rear panel of the car. Make a hole for the cables in the lower part of the rubber block (located between the bumper and the rear panel).

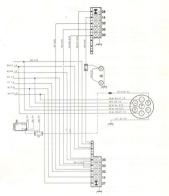


Tow bar

Tow bar
 Front bracket
 Rear bracket

Nut plate
 Angle piece
 Protective plate





Wiring diagram

- 2. Alternator
- Alternator
 Rear light
- 15. Number plate illumination
- 27. Direction indicator, left 28. Direction indicator, right
- 30. Brake light
 - 32. Reversing light

Colour code

BL	Blue
GL	Yellow
GN	Green
GR	Grey
RD	Red
SV .	Black
VT	White
BL/VT	Blue/White
GN/VT	Green/White
RD/VT	Red/White
BL/RD	Blue/Red

